



REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	876261	4	Cylinder liner kit		
2	275751	4	· Sealing ring kit		
3	275350	4	· Piston ring kit		
4		4	· PISTON		
5	422793	4	· Piston pin		
6	914519	8	· Lock ring		
7	1542072	4	Connecting rod		
8	1542076	4	· Bushing		
9	1542077	8	· Screw		
10	1542078	8	· Nut		
11	876511	4	Big end bearing kit		STD D
	876512	4	Big end bearing kit		UNDER SIZE 0,25 MM
	876513	4	Big end bearing kit		UNDER SIZE 0,50 MM
	876514	4	Big end bearing kit		UNDER SIZE 0,75 MM
12	860614	1	Crankshaft		
13	910118	1	· Woodruff key		
14	876515	4	Main bearing kit		STD D
	876516	4	Main bearing kit		UNDER SIZE 0,25 MM
	876517	4	Main bearing kit		UNDER SIZE 0,50 MM
	876518	4	Main bearing kit		UNDER SIZE 0,75 MM
15	876519	1	Thrust bearing		STD D
	876520	1	Thrust bearing		OVER SIZE 0,10 MM/UNDER S
	876521	1	Thrust bearing		OVER SIZE 0,20 MM/UNDER S
	876522	1	Thrust bearing		OVER SIZE 0,20 MM/UNDER S
16		5	BEARING CAP	02A-1300	
17	861172	1	Flywheel		(860726)
18	829462	1	· Gear ring		
19	415311	1	· Sleeve		
20	191873	3	· Locating pin		
21	1542093	1	Bolt plate		
22	1544147	8	Screw		
23	855389	1	Absorber		
24	946173	6	Flange screw		
25	1542305	1	Gear		
26	1542196	1	Hub		
27	420124	1	Washer		
28	1542149	1	Screw		
29	838725	1	Vibration damper		
30	948217	6	Flange screw		